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DESCRIPTION	USED ON	DATE	SCALE
ASSEMBLY	SR-25		AS SHOWN
TOLERANCES UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES	
RANGE ON ANGLES		XX=0.01	
TOLERANCES		XXX=0.00	
THIRD ANGLE PROJECTION			

SYM	DESCRIPTION
G	CN #
H	N #
J	CN #

0.079 MAX
PIN PROTRUSION

SECTION B-B
BOLT FACE

Digitized by:

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WHEN YOUR LIFE IS ON THE LINE

FEATURE ICON KEY



2 STAGE MATCHTRIGGER



HAMMER FORGED



TARGET CROWN BARREL



MULTI LUG IMPROVED E3 BOLT



BALL MILL LIGHTENED BARREL



URX (UPPER RECEIVER
EXTENDING) FREE FLOATING
BARREL SYSTEM



AMBIDEXTROUS CONTROLS



45° OFFSET SIGHT



RAS FREE FLOATING BARREL



CARBON CUTTER BOLT CARRIER

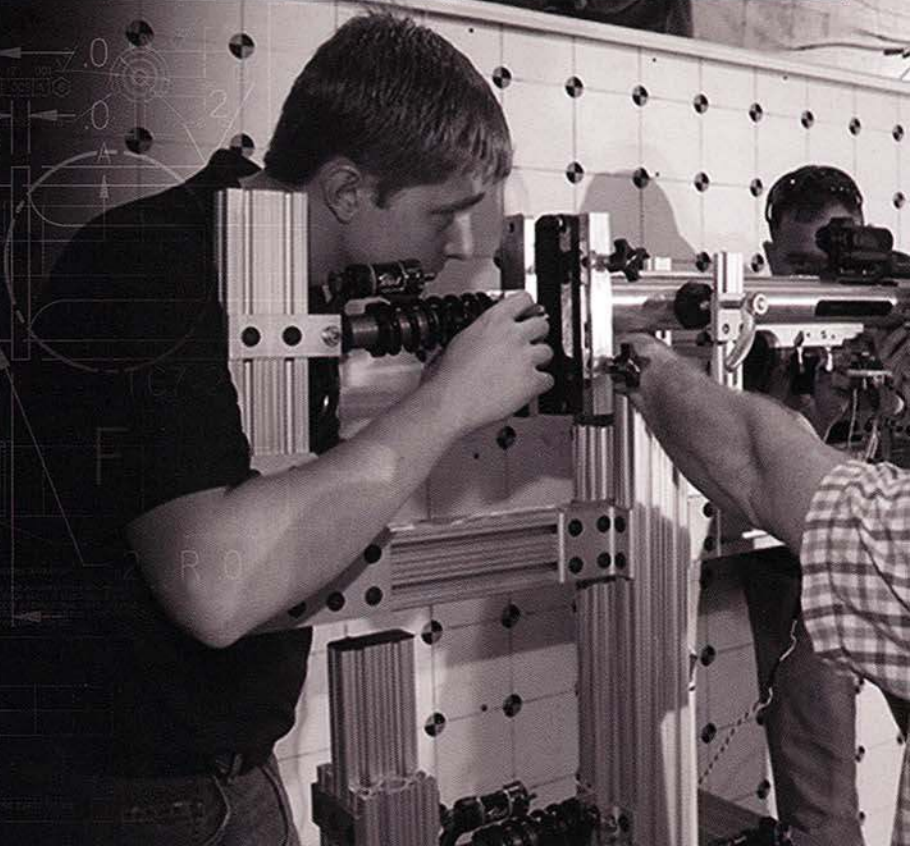


PRESSURE REDUCTION

RESEARCH

From the initial design stage, an item and each of its particulars are treated as though they'll be used by one of our uniformed Service members. Knight's utilizes the feedback received from Military and law enforcement personnel to ascertain what they need and the best way to fulfill that need. Once an idea has been developed, a prototype is created and tested prior to being put into production.

DESIGN



MATERIAL SELECTION


Once an item has been finalized, the raw materials are chosen to best accommodate its intended use. Our CNC machines and operators process and shape every item with the same standards of care and precision as if each one was going to be used by our law enforcement and military personnel. Once the materials have been formed into the familiar shapes of rails, receivers or accessories, they're placed in the care of our quality control personnel.

MANUFACTURING





QUALITY CONTROL / ASSEMBLY



Knight's Armament Company utilizes the latest technology to ensure that each part manufactured conforms to the highest standards. Our personnel and machinery ensure that each part meets KAC's quality standard before being finished and handed off to our assembly department. During assembly, the proper elements are combined and categorized into commercial and military weapon systems. Some of the initial testing of these systems occurs in assembly; however, each weapon Knight's manufactures is tested and fired before shipping out to our customers.

KAC submits every product we manufacture to evaluations which scrutinize every aspect of the platform. These assessments conform to D.O.D. mandates, as well as KAC's own stringent benchmarks. Thousands of our nation's troops, law enforcement officers and everyday citizens experience the renowned reputation of these weapon systems and can attest to their quality. Knight's Armament takes special care to provide the utmost care and attention in producing weapons and accessories for our nation's protectors. This same standard of reliability and quality is available to anyone who handles a weapon from Knight's Armament Company.

TESTING / FIELDING

ABOUT US

Knight's Armament Company was founded as a Research & Development facility more than 30 years ago. We have since evolved into a premier weapons manufacturer offering complete weapon systems, modular accessories and Knight Vision electro-optics. Knight's is best known for our advanced developments in weapon designs and accessories, with R&D, manufacturing, assembly and testing all performed at our facility in Titusville, FL.

COMPANY HISTORY

C. Reed Knight Jr. originally founded Knight's Armament to focus on products which met the needs of U.S. Special Forces. KAC has grown into one of the largest small arms facilities in the US. With the collaboration of Mr. Eugene Stoner, KAC has developed some of the most innovative modern weapon designs ever conceived. From Mr. Knight's first developments in signature reduction devices, to the collaborations with Mr. Stoner that developed the renowned SR-25 weapon systems, the development

of the revolutionary RAS rail system, and the Knight Vision UNS™ family of electro-optics. Knight's Armament has consistently provided innovative, reliable and functional weapon systems and accessories to various law enforcement entities and units from all branches of our nation's armed services. These items are specifically designed, tested, and manufactured in our Titusville facility to perform consistently and reliably when it matters most for our service members. These same standards apply when KAC

manufactures the commercial weapons and accessories found in this catalog. This is because the very same people and machinery are employed to process everything, from the raw materials to the final assembled weapon being tested at our facility.

SR15

E3 IWS CARBINE MOD 1



SR-15E3 IWS Carbine Mod1 - The latest evolution of our SR15 16" Carbine now features an improved URX 3.1 with a longer overall length to allow for better muzzle stabilization. This alteration allows for reduced weight by removing the commonly unused rail section of the system. It also allows shooters who prefer a thinner rail diameter the ability to still mount accessories on the front end of the weapon while providing a comfortable grip.



SR-15 E3 IWS CARBINE MOD 1

P/N: 30351

Barrel	16" 1:7 Twist, Hammer Forged, Chrome Lined
Caliber	5.56 mm
Weight	6.6 lbs
Length	33" (Stock Retracted)



HAMMER FORGED



AMBIDEXTROUS CONTROLS



MULTI LUG IMPROVED E3 BOLT



URX (UPPER RECEIVER
EXTENDING) FREE FLOATING
BARREL SYSTEM



2 STAGE MATCH TRIGGER



 **KNIGHT'S**[™]
ARMAMENT

SR15

E3 IWS LPR

SR15E3 IWS LPR – The KAC Lite Precision Rifle (LPR) is the answer for 5.56mm shooters who want a light match system. The LPR utilizes an 18" Match Stainless Steel barrel with a Custom Match chamber, along with our IWS lower. Shooters will find that this weapon system offers a capable Competition System or Precision Perimeter Weapon for the Law Enforcement Sector.



SR-15E3 IWS LPR

SR-15E3 IWS LPR

P/N: 30280


Barrel	18" (40.6 cm) 1:7 Twist Cut Rifle Stainless
Caliber	5.56 mm
Weight	7.38 lbs
Length	35" (Stock Retracted)

SR-15E3 IWS LPR Upper Receiver

P/N: 30394

 AMBIDEXTROUS CONTROLS

 MULTI LUG IMPROVED E3 BOLT

 URX (UPPER RECEIVER EXTENDING) FREE FLOATING BARREL SYSTEM

 2 STAGE MATCH TRIGGER



SR15E3 IWS CQB SBR – By utilizing the URX II rail system with our integrated front sight, we have developed one of the most compact and simple Short Barrel Rifles (SBR) on the market. The URX equipped on this system extends the full length of the barrel and allows the operator an unobstructed forward view while providing numerous options for mounting optics and other accessories. Our 11.5" SBR is ideal for Competition Shooters, as well as providing unique capabilities for our Law Enforcement and Military communities.

SR15
E3 IWS CQB SBR

SR-15E3 IWS CQB SBR



HAMMER FORGED



AMBIDEXTROUS CONTROLS



MULTI LUG IMPROVED E3 BOLT



URX (UPPER RECEIVER
EXTENDING) FREE FLOATING
BARREL SYSTEM



2 STAGE MATCH TRIGGER

SR-15E3 IWS CQB SBR

P/N:30022

Barrel	11.5" 1:7 Twist, Hammer Forged Chrome Lined
Caliber	5.56 mm
Weight	6.39 lbs
Length	28.5" (Stock Retracted)

SR-15E3 CQB SBR Upper Receiver

P/N: 30357



 **KNIGHT'S**[™]
ARMAMENT

SR15







E3 IWS CARBINE SBR



SR15E3 IWS Carbine SBR –This system is the newest line of Short Barrel Rifles (SBR) offered by Knight's Armament Co. to the commercial market. The SR15 SBR Carbine features some of the latest technology to come out of our facility, including the light weight URX3.1 13.5" rail system, which extends the full length of the 14.5" dimpled chrome lined medium profile barrel. This new system continues to utilize the KAC SBR marked IWS lower assembly with its Ambidextrous Features, Match Trigger, and integrated Push Button swivel attachments.

SR-15E3 IWS CARBINE SBR



-  HAMMER FORGED
-  AMBIDEXTROUS CONTROLS
-  MULTI LUG IMPROVED E3 BOLT
-  URX (UPPER RECEIVER EXTENDING) FREE FLOATING BARREL SYSTEM
-  2 STAGE MATCH TRIGGER
-  BALL MILL LIGHTENED BARREL

SR-15E3 IWS CARBINE SBR

P/N: 30354

Barrel	14.5" 1:7 Twist, Hammer Forged Chrome Lined
Caliber	5.56 mm
Weight	6.89 lbs
Length	31.5" (Stock Retracted)

SR-15E3 IWS CARBINE SBR Upper Receiver

P/N: 30355



SR25

Knight's Armament produces the SR-25, 7.62 caliber Precision Rifles from the solid foundation of the original 7.62 AR-10 rifle that Mr. Eugene Stoner developed in the 1950's. In 1989, Mr. Stoner joined with Knight's Armament and developed the SR-25 by combining his classic AR-10 and AR-15 platforms. Our current SR-25s feature a free-floating barrel rifle system that, from the very beginning, was conceptualized as a Precision Target Rifle. This platform is currently the primary firearm of thousands of military sniper units. KAC's Stoner Rifles, such as the Mk 11 and M110SASS series, have long been considered to be some of the most accurate and reliable semi-automatic 7.62mm rifles ever produced. New for 2012, KAC introduces the next evolution in the SR-25 Series with four new models.



SR25

ENHANCED RIFLE



SR-25 ER – KAC's SR-25 20" Enhanced Rifle utilizes several features already equipped on our carbine weapon system, which were introduced to the upper receiver in order to increase reliability when firing the weapon with a suppressor. Additionally, the 5R Cut Rifled Match barrel features a Target Crown to maximize the accuracy of this barrel.



SR-25 ER

SR-25 Enhanced Rifle

P/N: 30359

Barrel	20" 5R Cut Rifled Match Grade Alloy Steel 1:11 Twist
Caliber	7.62 mm / .308 win
Weight	10.4 lbs
Length	39.4"



2 STAGE MATCH TRIGGER



URX (UPPER RECEIVER EXTENDING) FREE FLOATING BARREL SYSTEM



AMBIDEXTROUS CONTROLS



TARGET CROWN BARREL

SR25

ENHANCED CARBINE

SR-25 EC – Our 16" Enhanced Carbine takes precision to a new height with its Match Chamber and 5R Cut Match Chrome Moly barrel with a 1:11 twist. This weapon system is truly designed to squeeze the most precision from a 16" .308 platform.

SR-25 EC



SR-25 ENHANCED CARBINE

P/N: 30365

Barrel	16" 5R Cut Rifled Match Chrome Moly 1:11 Twist
Caliber	7.62 mm / .308 win
Weight	10.2 lbs
Length	35.25" (Stock Retracted)



PRESSURE REDUCTION



2 STAGE MATCH TRIGGER



URX (UPPER RECEIVER
EXTENDING) FREE FLOATING
BARREL SYSTEM



AMBIDEXTROUS CONTROLS



SR25

ENHANCED COMBAT CARBINE

SR-25 ECC - The SR-25 16" Enhanced Combat Carbine is the flagship weapon for KAC in 2012. The ECC System features a 16" 5R Cut Rifled barrel, precision chromed to add longevity, resistance to fouling and corrosion, and a 7.62QDC Flash Suppressor. This weapon system is also equipped with the URX 3.1 configuration which allows shooters the advantage of an M1913 Picatinny Rail, yet the comfort of a slimmer, more contoured handrail.



SR-25 ECC

SR-25 ENHANCED COMBAT CARBINE

P/N: 30313

Barrel	16" 5R Cut Rifled Chrome Lined 1:11 Twist
Caliber	7.62 mm / .308 win
Weight	9.12 lbs
Length	35.75" (Stock Retracted)



PRESSURE REDUCTION



CARBON CUTTER BOLT CARRIER



2 STAGE MATCH TRIGGER



URX (UPPER RECEIVER EXTENDING) FREE FLOATING BARREL SYSTEM



AMBIDEXTROUS CONTROLS



BALL MILL LIGHTENED BARREL

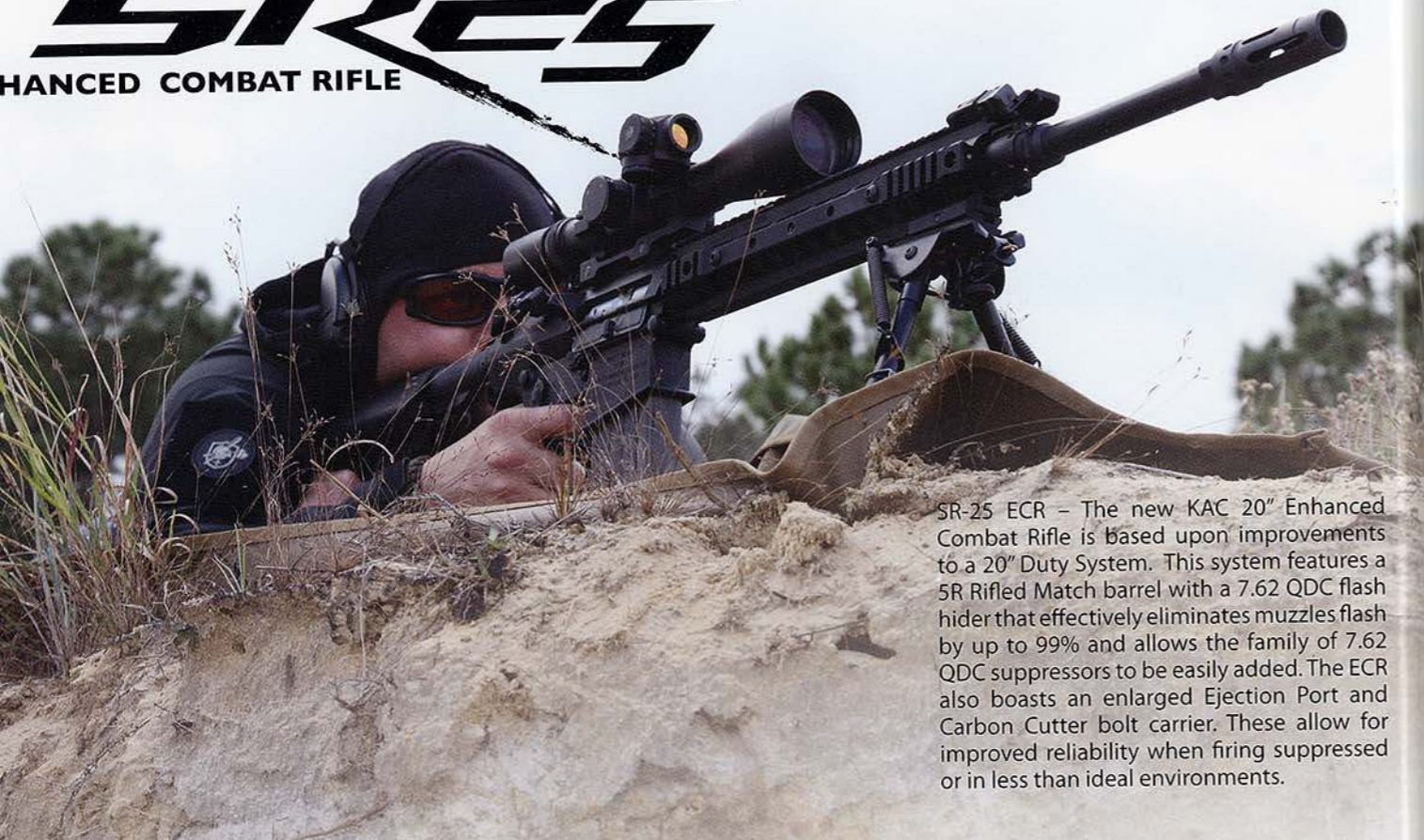


45° OFFSET SIGHT



SR25

ENHANCED COMBAT RIFLE



SR-25 ECR - The new KAC 20" Enhanced Combat Rifle is based upon improvements to a 20" Duty System. This system features a 5R Rifled Match barrel with a 7.62 QDC flash hider that effectively eliminates muzzle flash by up to 99% and allows the family of 7.62 QDC suppressors to be easily added. The ECR also boasts an enlarged Ejection Port and Carbon Cutter bolt carrier. These allow for improved reliability when firing suppressed or in less than ideal environments.

SR-25 ECR



45° OFFSET SIGHT



2 STAGE MATCH TRIGGER



URX (UPPER RECEIVER
EXTENDING) FREE FLOATING
BARREL SYSTEM



AMBIDEXTROUS CONTROLS



CARBON CUTTER BOLT CARRIER

SR-25 ENHANCED COMBAT RIFLE

P/N: 30289

Barrel	20" 5R Cut Rifled Match Grade Alloy Steel 1:11 Twist
Caliber	7.62 mm / .308 win
Weight	10.4 lbs
Length	39.5" (Stock Retracted)



WHEN YOUR LIFE IS ON THE LINE

SIGNATURE REDUCTION DEVICES

Knight's Armament Company has been designing, testing, and manufacturing signature reduction devices for over 30 years. In the beginning, hand calculations and extensive testing were required to validate the effectiveness of early designs. The developments of our newer designs are created by utilizing the latest in finite element analysis programs. These systems are able to accurately predict stress levels, thermal characteristics, and sound reduction levels. Data gathered by the latest measurement techniques has allowed us to more accurately model suppressor behavior as a first step toward optimizing suppressor effectiveness of all calibers. Measurement techniques such as peak sound pressure recording, high speed video, thermal imaging, temperature and pressure recording, have all been employed as a means to determine suppressor performance. High speed video in particular has helped us to better understand the aspects of gas flow both inside and outside the suppressor.

QD FLASH SUPPRESSOR KIT P/N: 93048

M4/M16 QD Flash Suppressor Kit.
Includes Shim Set

NSN: 1005-01-460-3249



TRIPLE TAP P/N: 25683

Enhanced Compensator
Kit for 5.56mm
1/2 x 28



SIGNATURE REDUCTION DEVICES

M4/M16 QDSS-NT4 SUPPRESSOR P/N: 96062-1

dB Reduction: -28dB Weight: 1 lb 8oz
Length: 6.6" Attachment Method:
Diameter: 1.5" Quick Attach and Detach

NSN: 1005-01-437-0324

● TAUPE QDSS-NT4 SUPPRESSOR (Not Shown) P/N: 96062-2



M110 SUPPRESSOR P/N: 24611

dB Reduction: -28dB Weight: 2 lbs
Length: 14 1/8" Attachment Method:
Diameter: 1.375" Quick Detach Mechanism

NSN: 1005-01-542-4487

● MK11 MOD0 SUPPRESSOR P/N: 98440

dB Reduction: -28dB Weight: 1 lb 14oz
Length: 12.25" Attachment Method:
Diameter: 1.375" Quick Detach Mechanism
(NOT SHOWN)

NSN: 1005-01-474-0197



WHEN YOUR LIFE IS ON THE LINE

SIGNATURE REDUCTION DEVICES

All KAC products have been designed for interoperability and proper interfacing with other KAC products. Before any products are released, manufacturing tolerances are studied so that the specified dimensions will have no effect on form, fit, function, or interoperability. The QDC (Quick Disconnect Coupler) style suppressors were co-developed with the QDC Flash Suppressor. These devices are a result of a longstanding KAC R&D effort to reduce muzzle flash, and increase repeatability of attachment while minimizing zero shift. Due to desires from the Government to reduce Muzzle Flash with the suppressor affixed, KAC adapted the suppressors to take advantage of this technology. Our QDC Suppressors boast an integral End Cap reducing the first round's flash signature by 99% from conventional designs. Knight's Armament maintains a history of pioneering influential Signature Reduction Devices. The latest technologies utilized in our devices are the result of a great effort to drive suppressor technology forward. Each product we manufacture serves as a testament to this effort, and the benefits are passed on to every one of our customers.

556 QDC FLASH SUPPRESSOR KIT P/N: 30167

M4/M16 QDC Flash Suppressor Kit.
Includes Shim Set.



762 QDC FLASH SUPPRESSOR KIT P/N: 30191

3/4 - 24 Thread QDC Flash Suppressor Kit.
Includes Shim Set.



SIGNATURE REDUCTION DEVICES

5.56 QDC SUPPRESSOR P/N: 30123-BLK ● FLAT DARK EARTH P/N: 30123

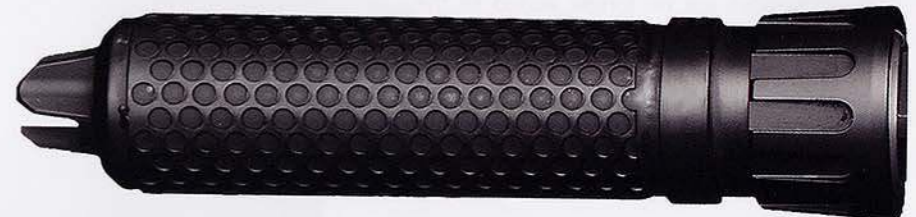
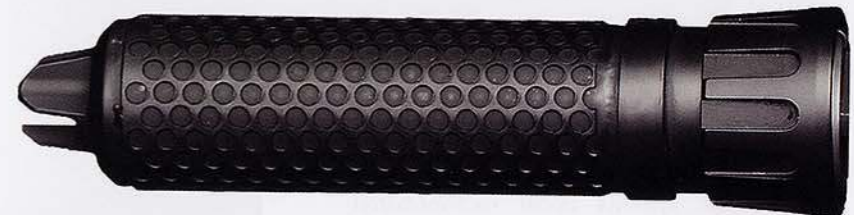
dB Reduction: -28dB Weight: 17.6oz
Length: 7.43" Attachment Method:
Diameter: 1.45" Quick Detach Coupling

7.62 QDC CQB SUPPRESSOR P/N: 30179-BLK ● FLAT DARK EARTH P/N: 30179

dB Reduction: -26dB Weight: 15.04oz
Length: 6.43" Attachment Method:
Diameter: 1.45" Quick Detach Coupling

7.62 QDC SUPPRESSOR P/N: 30178-BLK ● FLAT DARK EARTH P/N: 30178

dB Reduction: -30dB Weight: 1lb
Length: 7.43" Attachment Method:
Diameter: 1.45" Quick Detach Coupling



WHEN YOUR LIFE IS ON THE LINE

MODULAR ACCESSORIES

Easily attachable Modular Weapon Systems (MWS) utilize limited space as platforms for performance enhancement. Shooters are able to easily re-position accessories based on their personal preferences. The KAC forend rails replace the traditional plastic forend with four parallel Military Standard 1913 rails pioneered by KAC almost 20 years ago - literally with over a million manufactured and in service. The rail system enables an operator countless ways to equip the rifle with the best tactical tool combinations for the job. The Upper Receiver Extending (URX), further integrates this modularity feature with free-floating barrel functionality. The forend section is integrated with the weapon system's upper receiver/barrel component. The weights of tactical accessories are no longer added to the barrel, thus improving accuracy. Whether it be mounting performance-enhancing accessories such as flashlights, slings, scope or laser mounts, vertical grips and various aiming devices, integrating the URX onto your weapon prevents their potentially adverse effects.



RAIL ADAPTER SYSTEMS MODULAR ACCESSORIES

M5 RIFLE RAS (LONG) P/N: 98065

Rail Adapter System fits 20"
length barrels
Length: 12" Weight: 17 oz



M4 CARBINE RAS P/N: 98064

Rail Adapter System Fits Contour
Barrel GI/MIL SPEC Barrel
Length: 6 5/8" Weight: 11.6 oz



NSN: 1005-01-500-4441

WHEN YOUR LIFE IS ON THE LINE

MODULAR ACCESSORIES RAIL ADAPTER SYSTEMS

SR-25 URX (RIFLE) P/N: 24124-1

Upper Receiver Extending Forend Assembly, 7.62 Rifle-Length, URX II with Integrated Front Sight.
Length: 10 3/4" Weight: 17.2 oz



URX RAS (MEDIUM) P/N: 20549-3

Upper Receiver Extending Rail Adapter System (Armorer Install)
Length: 10 3/4" Weight: 1 lb 1.2 oz



RAIL ADAPTER SYSTEMS **MODULAR ACCESSORIES**

URX III 8" RAIL P/N: 30210

Upper Receiver Extending Rail Adapter System (Armorer Install)
Length: 8" Weight: 14 oz



URX 3.1 5.56 P/N: 30324

Upper Receiver Extending Rail Adapter System (Armorer Install)
Length: 13 1/2" Weight: 1 lb 4 oz



URX 3.1 7.62 P/N: 30259

Upper Receiver Extending Rail With Extended Top Rail System (Armorer Install)
Length: 14" Weight: 1 lb 6 oz



MODULAR WEAPON SYSTEMS



Knight's Armament Company's Offset Micro Folding Sights provide the tactical edge when engaging targets at varying distances. They're designed to be coupled with your choice of day optic so that the firer can quickly adjust from engaging distant targets with the scope, and with a slight cant of the weapon, accurately engage much closer targets. These sights are fully adjustable for elevation, windage and range. Whether the user is competing in a Three Gun Competition, in the line of duty, or for home defense, KAC's 45° Offset Sights are ideal for rapid target acquisition at multiple distances.

45° DEGREE OFFSET SIGHTS



WHEN YOUR LIFE IS ON THE LINE

MODULAR ACCESSORIES SIGHTS



**MICRO 300 METER
FLIP UP REAR SIGHT P/N: 25475**

Removable Peep insert to expose
5mm diameter "ghost ring" aperture.
Length: 2.14" Folded Weight: 1.5 oz



MICRO FLIP UP REAR SIGHT P/N: 25650

200-600 METER Elevation Adjustments
Length: 2.14" Folded Weight: 1.5 oz
NSN: 1005-01-581-5324



**MICRO FLIP UP
FRONT SIGHT P/N: 25654**

No Tool Required Adjustments.
Length: 1.98" Folded Weight: 1.5 oz
NSN: 1005-01-598-4529



**45° OFF-SET RAIL MOUNTED MICRO
FOLDING REAR SIGHT P/N: 30075**

No tool adjustment. Quick access to backup
iron sights without having to remove day optic.
Length: 2.00" Folded Weight: 1.73 oz

*45° OFF-SET RAIL MOUNTED MICRO FOLDING
SIGHT KIT (FRONT and REAR) P/N: 30079



**300 METER FLIP
UP REAR SIGHT P/N: 97082**

Removable Peep insert to expose
5mm diameter "ghost ring" aperture.
Length: 2.25" Weight: 1.6 oz
NSN: 1005-01-449-6306



FLIP UP REAR SIGHT P/N: 98474

200-600 METER Elevation Adjustments
Length: 2.21" Folded Weight: 1.5 oz
NSN: 1005-01-499-6868



FLIP UP FRONT SIGHT P/N: 99051

Folding Front Sight for Top Rail.
Length: 1.94" Folded Weight: 1.6 oz
NSN: 1005-01-473-1410



**45° OFF-SET RAIL MOUNTED MICRO
FOLDING FRONT SIGHT P/N: 30070**

No tool adjustment. Quick access to backup
iron sights without having to remove day optic.
Length: 1.78" Folded Weight: 1.28 oz

WEAPON MOUNTS / SIGHTS MODULAR ACCESSORIES



AIMPOINT MICRO MOUNT P/N: 25682

Q.D Mount Kit with Riser Blocks.
Does not include Aimpoint Sight.



**AIMPOINT HIGH NVG QUICK
DETACH MOUNT KIT P/N: 30102**

High Q.D Mount Kit.
Does not include Aimpoint Sight.



**45° OFF-SET AIMPOINT T1 MICRO BASE
MOUNT KIT P/N: 30279**

45° Off-Set Aimpoint Mount.
Can be used alone or co-witnessed
with 45° back up iron sights.



**34MM SCOPE RING MOUNT
ASSEMBLY FOR AIMPOINT P/N: 30108**

**30MM SCOPE RING MOUNT
ASSEMBLY FOR AIMPOINT P/N: 20654**

Can be used with KAC scope mounts or
standalone Does not include
Aimpoint Sight.



34MM SCOPE MOUNT P/N: 25284

34mm, High 1.4", Aluminum.
Length: 4 5/8" Weight: 7.2 oz

**30MM SCOPE MOUNT P/N: 24755-BLK
P/N: 24755-TAUPE**

30mm, High 1.4", Aluminum.
Length: 4 5/8" Weight: 7.2 oz

- Black Color NSN: 1240-01-542-5215
- Taupe color NSN: 1240-01-542-5215



**34MM NVG ELEVATED EXTENDED EYE
RELIEF SCOPE MOUNT P/N: 30194**

One-piece construction, Forward optic
mounting for extended eye relief
Length: 5.75" Weight: 7.96 oz

WHEN YOUR LIFE IS ON THE LINE

MODULAR ACCESSORIES CONTROL ACCESSORIES



M4 SLING SWIVEL MOUNT P/N: 22051
SR-25 SLING SWIVEL MOUNT P/N: 22051-1

Carbine Rear Sling Swivel Mount.

NSN: 1005-01-505-6086



RIFLE SLING MOUNT P/N: 98506

1" Fixed Buttstock Extension Sling Mount.



PUSH BUTTON SWIVEL P/N: 98720

MWS FOREND Mount with Push-Button Sling Swivel.

NSN: 1005-01-498-4854



MWS BIPOD ADAPTER P/N: 98060

Designed for lower rail. Includes QD Stud 97030

NSN: 1005-01-468-0350



BALL LOCK SLING SWIVEL P/N: 21317

"Eyelet" for Carbine Receiver Sling Plate + Mounts and Others.

NSN: 1005-01-505-6087



FORWARD HAND STOP P/N: 25460

Forward Hand Stop with Sling Swivel. Fits most rails.

CONTROL ACCESSORIES MODULAR ACCESSORIES



SEMI-AUTO AMBIDEXTROUS SAFETY SELECTOR P/N: 25776

Ambidextrous Safety Selector
Weight: .8 oz



AMBIDEXTROUS MAG RELEASE P/N: 20470-1

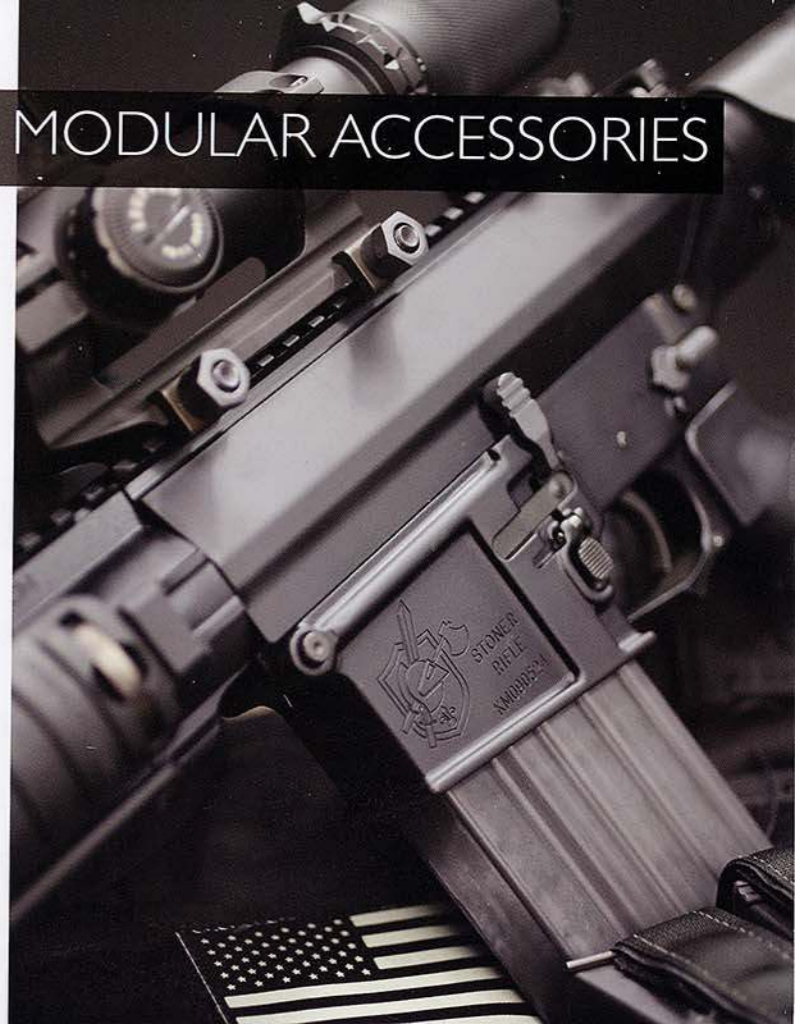
Ambi Mag Release for M4 Rifles with Cold-Wx Release Button
Length: 10 1/8" Weight: 3 oz



SEMI-AUTO KAC TRIGGER P/N: 25362

Two Stage, Match, 4.5 Lbs pull.
Weight: 2.4 oz

NSN: 1005-01-592-0663



WHEN YOUR LIFE IS ON THE LINE

MODULAR ACCESSORIES CONTROL ACCESSORIES

URX III GRIP RAIL COVER PANELS



URX III Handstop P/N 25985,



URX 3.1 One Hole Handstop P/N 30382,



URX 3.1 Two Hole Handstop P/N 30378,



URX 3.1 Three Hole Grip Panel P/N 30379,

* Not pictured

URX 3.1 Three Hole Slim Grip Panel P/N 30380

URX 3.1 Four Hole Grip Panel P/N 30381



FORWARD PISTOL GRIP P/N: 97098

Available in Black, Taupe & Green

● GREEN P/N: 97098-G

● TAUPE P/N: 97098-T

NSN: 1005-01-453-6655



RAIL COVER PANELS

P/N: 97164	2 Rib Panel	NSN: 1005-01-452-4228
P/N: 97166	4 Rib Panel	NSN: 1005-01-488-5573
P/N: 97167	5 Rib Panel	NSN: 1005-01-453-4221
P/N: 97168	6 Rib Panel	NSN: 1005-01-452-4222
P/N: 97169	9 Rib Panel	NSN: 1005-01-452-5383
P/N: 95047	11 Rib Panel	NSN: 1005-01-553-8053
P/N: 95047-TAUPE	11 Rib Panel Taupe	NSN: 1005-01-553-8053
P/N: 95047-GRN	11 Rib Panel Green	NSN: 1005-01-553-8053
P/N: 95047-TAN	11 Rib Panel Tan	NSN: 1005-01-553-8053

CONTROL ACCESSORIES MODULAR ACCESSORIES



SR-25 BORE ROD GUIDE P/N: 21281

For Dewey Coated rods of .256" dia.,
Fits upper receiver for SR25
Length: 10 1/8" Weight: 3 oz

NSN: 1005-01-503-0024



SR-15 FIELD REPAIR KIT P/N: 23339-1

Firing Pin, Extractor, Bolt Rings, etc for
SR15. Weight: 1.2 oz



SR-25 FIELD REPAIR KIT P/N: 98076-1

Firing Pin, Extractor, Bolt Rings, etc for
SR25. Weight: 1.2 oz

NSN: 1005-01-562-9451



20 ROUND MAGAZINE P/N: 98036

SR-25 Magazines designed to hold 20
rounds, with heat treated steel bodies.

NSN: 1005-01-473-1403

10 ROUND MAGAZINE P/N: 98037

SR-25 Magazines designed to hold 10
rounds, with heat treated steel bodies.

NSN: 1005-01-473-1405



KACGEAR.COM

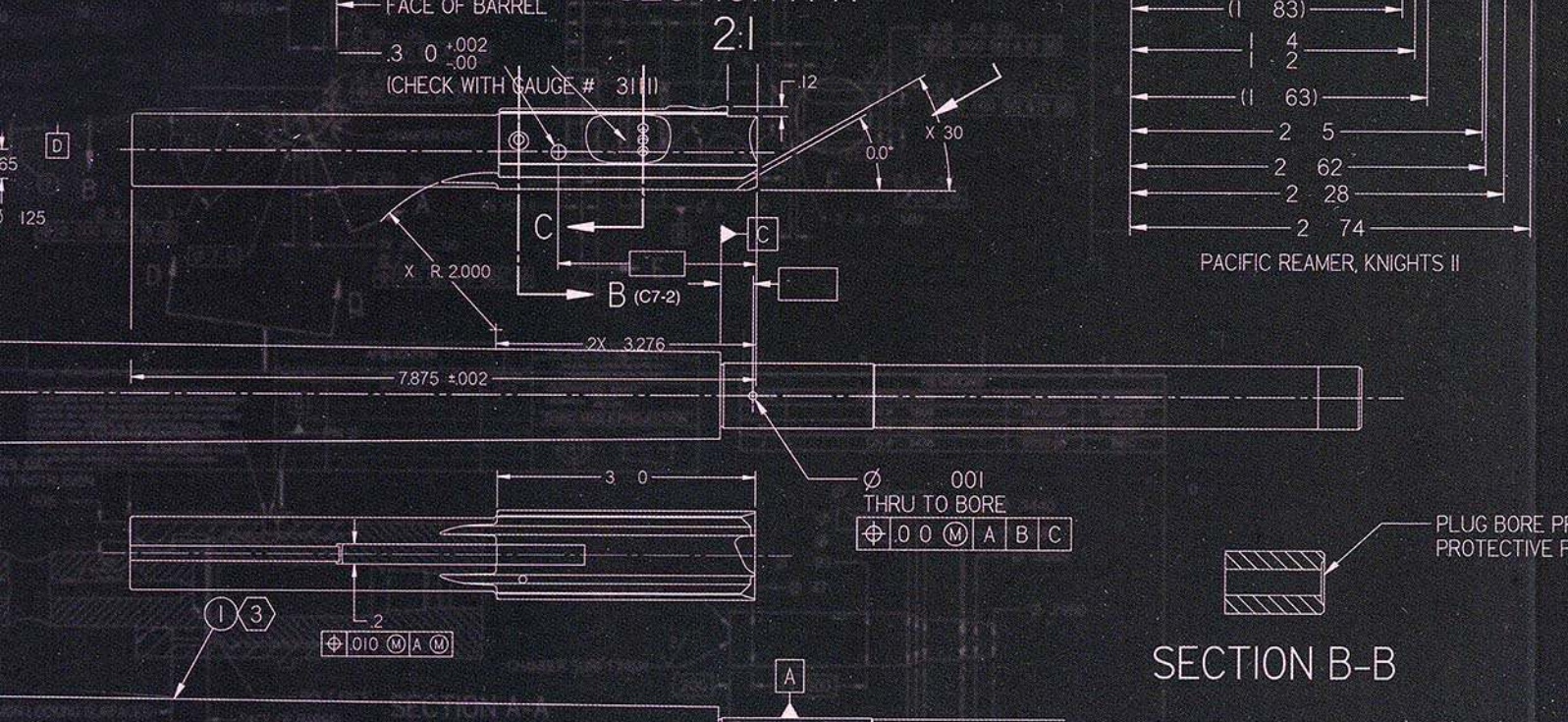


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ITAR
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(22 CFR, Parts 120-130)

701 Columbia Blvd. Titusville, FL 32780 P: 321.607.9900 F: 321.268.1498

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PART NO. 91482

E. PROPRIETARY DATA OBLIGATION

APPLICATION		
NEXT ASSY	DESCRIPTION	USED ON
92026	BOLT CARRIER AND KEY ASSEMBLY	SR-25
25783	BOLT CARRIER ENHANCED	SR-25

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCE ON: ANGLES ±
XX ±.01
DECIMALS: XXX ±.00

THIRD ANGLE PROJECTION

ORIGINAL DATE OF DRAWING	
11/08/98	
DRAFTSMAN	CHECKER
SVM	DDO
ENGR	ENGR
ENGR	ENGR

KNIGHT'S ARMAMENT COMPANY
701 COLUMBIA BLVD., TITUSVILLE, FL 32780

BOLT CARRIER 25

SIZE	CAGE CODE	DRAWING NO.
D 1	02	
SCALE	JOB #	SHEET 1 OF 2